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## CLAIMS

What is claimed is:

- 1 A procedure for shutting down an operating fuel 2 cell system, wherein, during operation of the fuel 3 cell system, a continuous flow of air is being 4 provided to a fuel cell cathode from an oxidant 5 source through a cathode flow field on one side of 6 an electrolyte, and a continuous flow of fresh 7 hydrogen containing fuel is being provided to a 8 fuel cell anode from a fuel source through an anode 9 flow field on the other side of the electrolyte, 10 and an electric current is being generated by the fuel cell within an external circuit and is 11 operating a primary electricity using device in the 12 13 external circuit, the procedure including the following steps: 14
  - (A) disconnecting the primary electricity using device from the external circuit and stopping the flow of fresh fuel from the fuel source to the anode flow field; and, then
  - (B) displacing the fuel remaining within the anode flow field with air by blowing air into and through the anode flow field while venting the anode flow field exhaust.
  - The shut down procedure according to claim 1,
     wherein after step (A) and before step (B),
     connecting an auxiliary resistive load for a period
     of time across the anode and cathode in an external
     circuit.
  - The shut-down procedure according to claim 2,
     wherein the auxiliary load is applied until the
     cell voltage is reduced to about 0.2 volts or less.
  - 1 4. The shut-down procedure according to claim 2,
    2 wherein the auxiliary load is applied until the
    3 cell voltage is reduced by 0.1 volt or more prior
    4 before step (B).

- 1 5. The shut-down procedure according to claim 2,
- 2 wherein the size of the applied auxiliary load is
- 3 selected to reduce the cell voltage to about 0.2
- 4 volts or less in less than 1.0 minute.
- 1 6. The shut-down procedure according to claim 5,
- 2 wherein the auxiliary load continues to be applied
- 3 during step B.
- 1 7. The shut-down procedure according to claim 2,
- 2 wherein during the application of the auxiliary
- 3 load a flow of air is maintained through the
- 4 cathode flow field.
- 1 8. The shut-down procedure according to claim 1,
- 2 wherein the step of displacing the fuel comprises
- 3 moving a front of air through the anode flow field
- 4 in less than 1.0 second.
- 1 9. The shut-down procedure according to claim 8,
- 2 wherein the front of air moves through the anode
- 3 flow field in less than 0.2 seconds.
- 1 10. The shut-down procedure according to claim 9,
- wherein the front of air moves through the anode
- 3 flow field in less than 0.05 seconds.
- 1 11. The shut-down procedure according to claim 9,
- 2 wherein the flow of air to the cathode flow field
- 3 is stopped during the time the said front of air is
- 4 moving through the anode flow field.
- 1 12. The shut-down procedure according to claim 2,
- 2 wherein the step of displacing the fuel comprises
- 3 moving a front of air through the anode flow field
- 4 in less than 1.0 second.
- 1 13. The shut-down procedure according to claim 12,
- 2 wherein the air front moves through the anode flow
- 3 field in less than 0.2 seconds.
- 1 14. The shut-down procedure according to claim 12,
- 2 wherein the air front moves through the anode flow
- 3 field in less than 0.05 seconds.

- 1 15. The shut-down procedure according to claim 1, 2 wherein, during normal fuel cell operation under 3 load, a recycle blower within a recycle loop recirculates at least a portion of the anode flow 4 field exhaust through the anode flow field; and 5 6 wherein in step (B) the air is blown into and 7 through the anode flow field using the recycle blower and without recirculating the anode exhaust. 8
- 1 16. The shut down procedure according to claim 15,
  2 wherein after step (A) and before step (B),
  3 connecting an auxiliary resistive load across the
  4 anode and cathode in an external circuit.
- 1 17. The shut-down procedure according to claim 16,
  2 wherein the step of displacing the fuel comprises
  3 moving a front of air through the anode flow field
  4 in less than 1.0 seconds.
- 1 18. The shut-down procedure according to claim 16,
  2 wherein the step of displacing the fuel comprises
  3 moving a front of air through the anode flow field
  4 in less than 0.2 seconds.
- 1 19. The shut-down procedure according to claim 18,
  2 wherein the step of displacing the fuel comprises
  3 moving a front of air through the anode flow field
  4 in less than 0.05 seconds.
- 20. The shut-down procedure according to claim 19, wherein the auxiliary load is applied until the cell voltage is reduced to about 0.2 volts or less.
- 1 21. The shut-down procedure according to claim 17,
  2 wherein the auxiliary load is applied until the
  3 cell voltage is reduced by at least 0.1 volt before
  4 step (B).
- 1 22. The shut-down procedure according to claim 20,
  2 wherein the auxiliary load continues to be applied
  3 during at least a portion of step (B).

- 23. The shut-down procedure according to claim 21, wherein the auxiliary load continues to be applied during at least a portion of step (B).
- 24. The shut-down procedure according to claim 20,
  wherein the auxiliary load continues to be applied
  during step B until all the fuel has been displaced.